



Cornaglia®

Group

BUSINESS UNIT EXHAUST



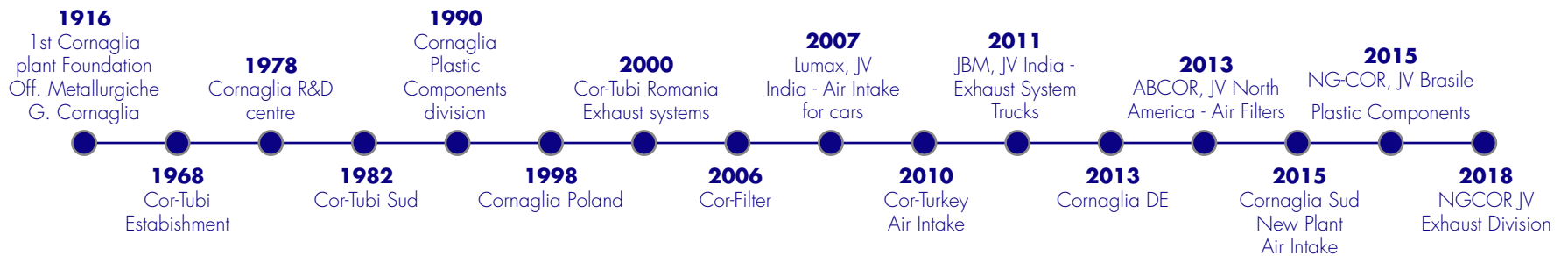
YEARS OF COMMITMENT

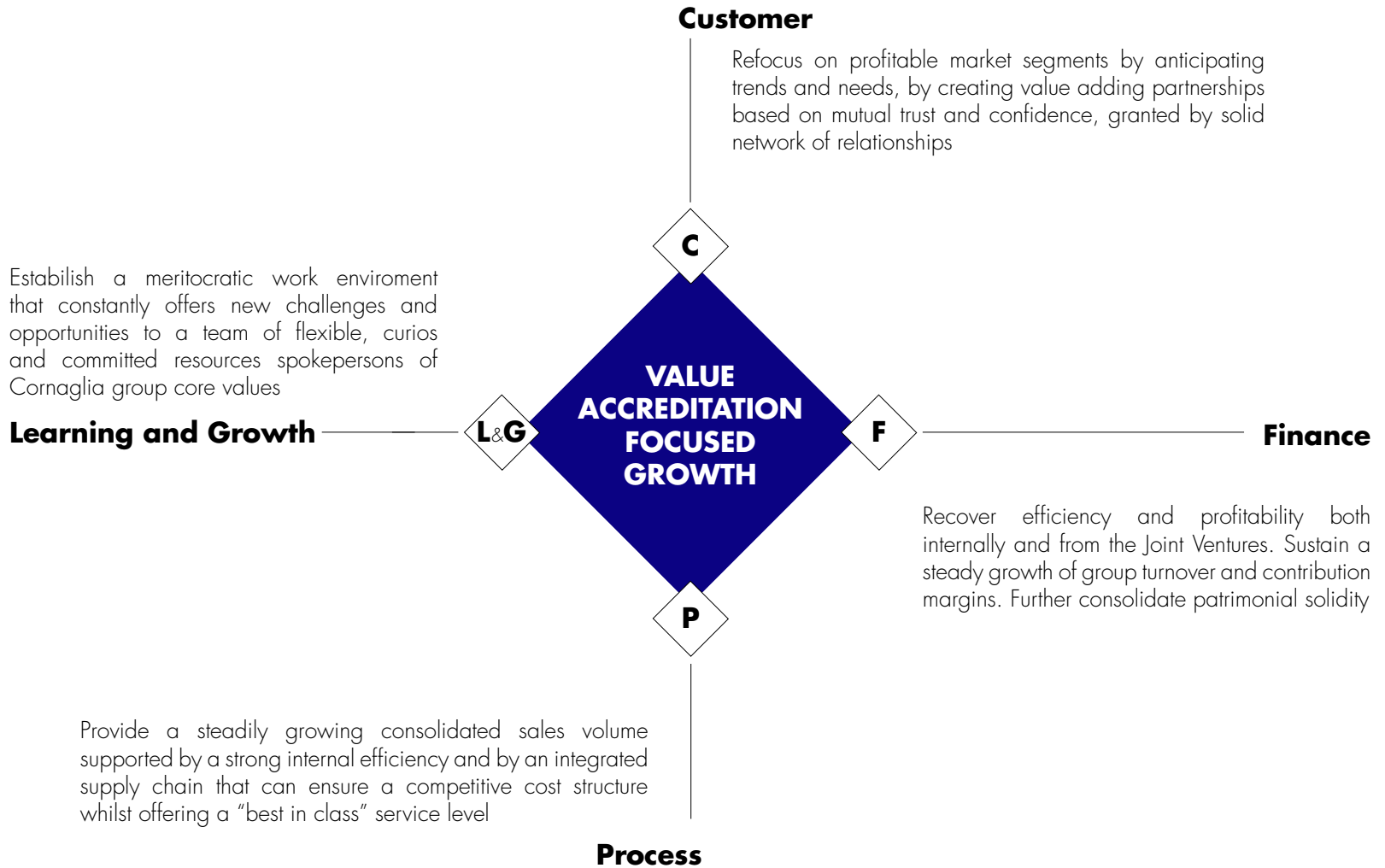
PASSION, DETERMINATION, INNOVATION FROM ITALY TO THE WORLD

Cornaglia is a **Multinational Group** partner for the automotive sector thus **constantly evolving**, capable, by leveraging on **entrepreneurial courage**, to **anticipate** the needs of the markets it competes on.

Able to offer forefront **technical and engineering solutions** highly valuable to our customers, achieved by integrating and coordinating its processes and leveraging on its **continuous improvement approach**.

Milestones







COR-TUBI EXHAUST DIVISION

COMPLETE EXHAUST AND AFTER TREATMENT SYSTEMS

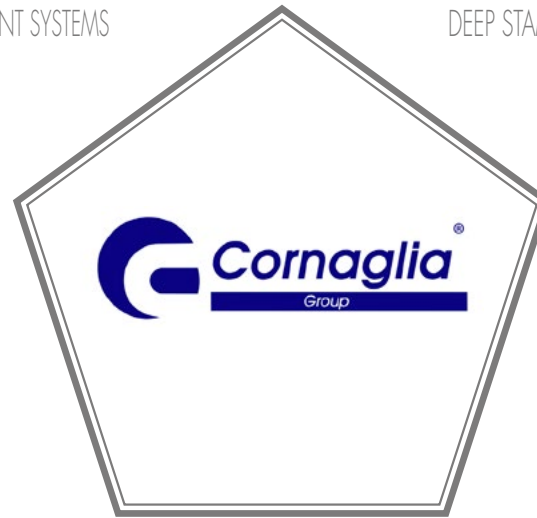
METAL SHEET DIVISION

DEEP STAMPING AND ASSEMBLY



PLASTIC DIVISION

COMPLETE AIR INTAKE SYSTEMS
AND PLASTICS COMPONENTS



FILTER DIVISION

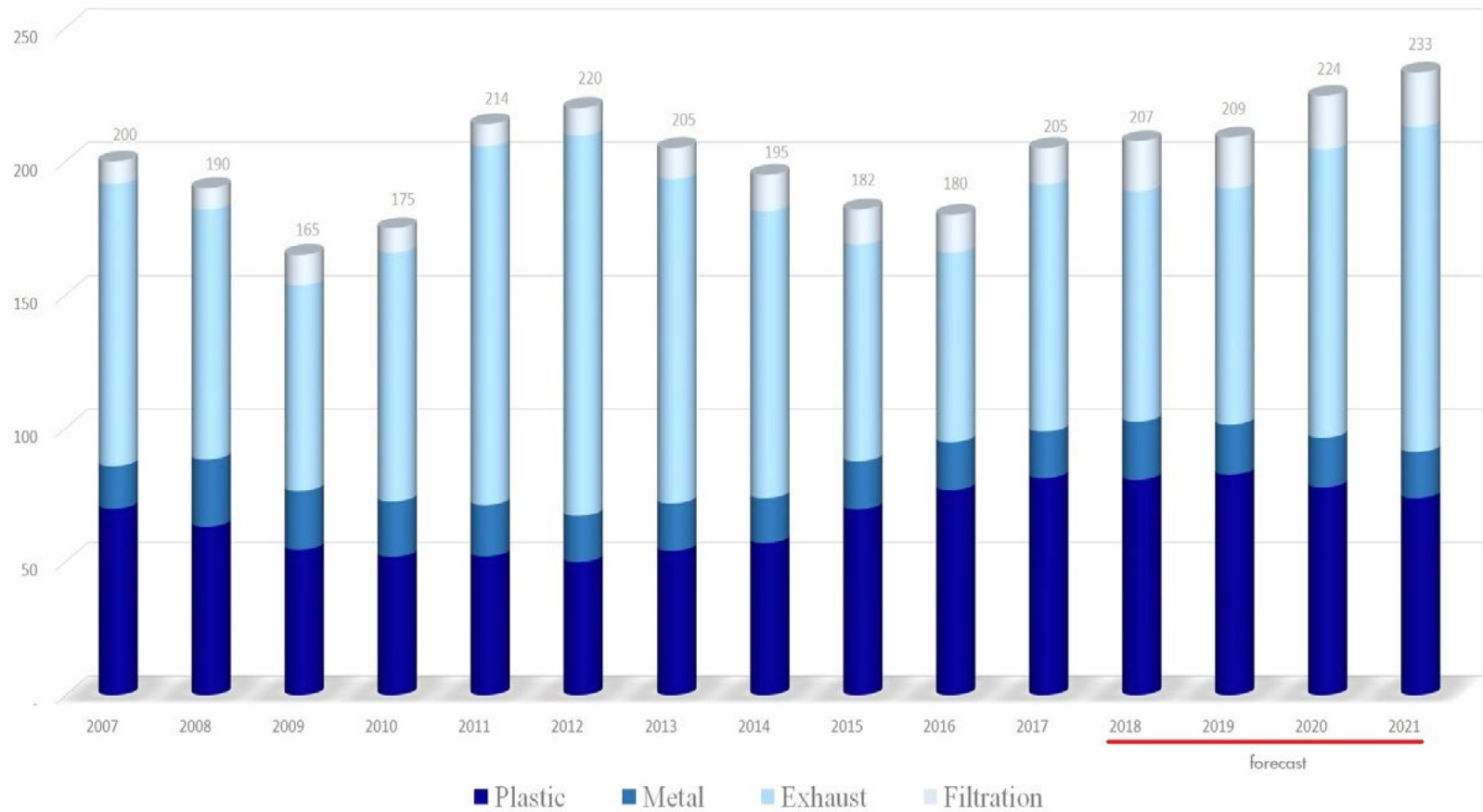
FILTER ELEMENT

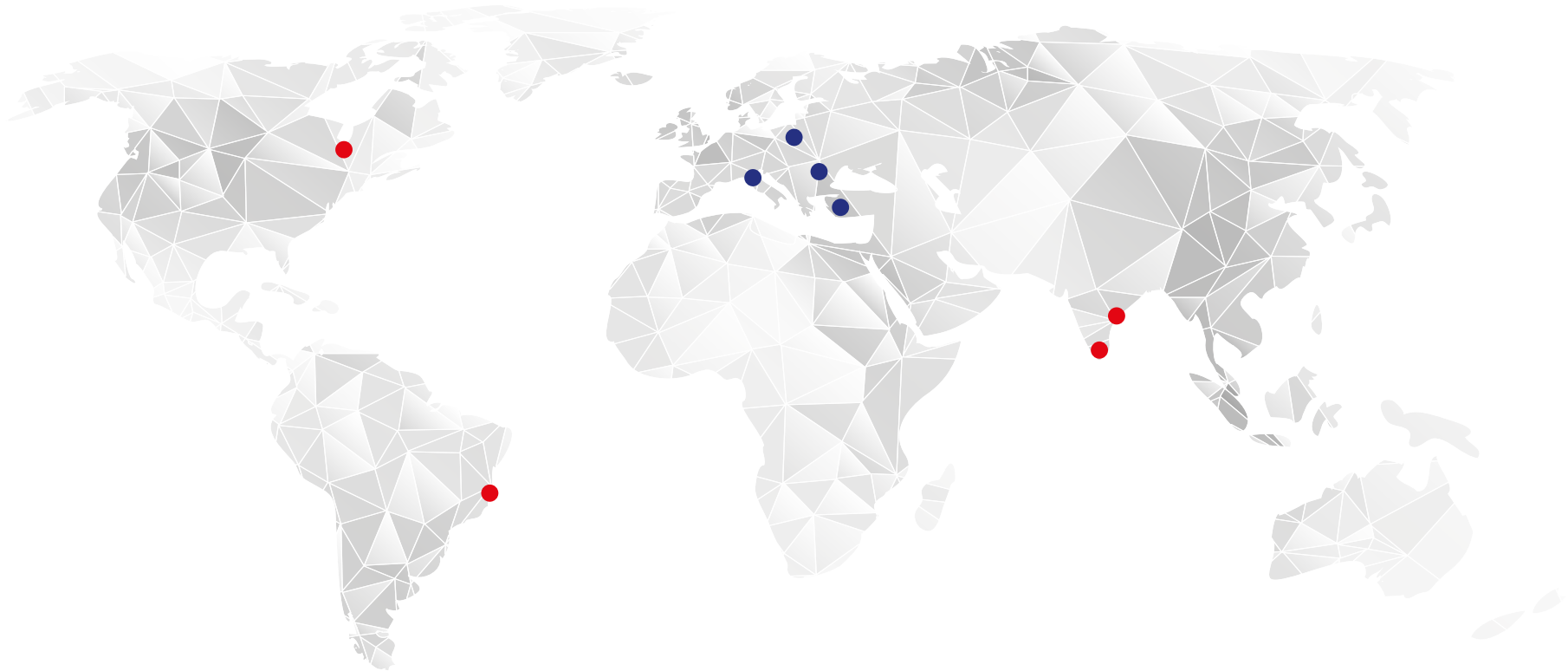


RESEARCH & DEVELOPMENT CENTRE



in milion euros





ITALY - POLAND - ROMANIA - TURKEY - INDIA - CANADA - BRASIL

● 100% owned ● Joint venture



**BU Plastic & Metal
CORNAGLIA POLAND**

ul. Grazynskiego 141
R.I. di Bielsko- BIALA (PL) 7443



**BU Plastic
CORNAGLIA TURKEY**

NOSAB 113 SOK. no: 10-16140
Nilufer Bursa - TURKEY



**BU Plastic
CORNAGLIA SUD**

Via Sorlati, 50
82011 - Airola (BN)



**BU EXHAUST
COR-TUBI ROMANIA**

Titesli, Sat Valea Stanii, nr 277-A
117754, Arges - Romania



**BU EXHAUST
COR-TUBI SUD**

Strada Statale 154 km 6
66041 Atessa (CH)



**BU Filtration
COR-FILTERS SRL**

Via Alcide de Gasperi, 50
16030 - Casarza Ligure (GE)



**BU Plastic
CORNAGLIA SPA**

Via Rivoli, 118
10090 - Villarbasse (TO)



**BU Metal
CORNAGLIA SPA**

Strada Mirafiori, 31
10092 - Beinasco (TO)



**BU Exhaust
CORNAGLIA SPA**

Via San Michele, 33
14017 - Valfenera (AT)



**BU Research & Development Centre
CORNAGLIA SPA**

Borgo Brassicarda, 18
14019 - Brassicarda (AT)



BU Plastic & Exhaust - NGCOR Group

Alcebiades da Cruz, nº 195 – Bloco: 02
São José dos Pinhais - Brazil



BU Filtration - ABCOR Filters Inc.

41 City View Drive
Toronto, ON, M9W 5A5 - Canada



BU Exhaust - JBM Cor-Tubi

Plot No. 268 Sector-24
Faridabad - HR 121005 India



**BU Plastic - LCAT
Lumax Cornaglia Auto Tecnology**

Ambethan Road, Chakan, Tal. khed
Pune 410501, Maharashtra - India





BUSINESS UNIT

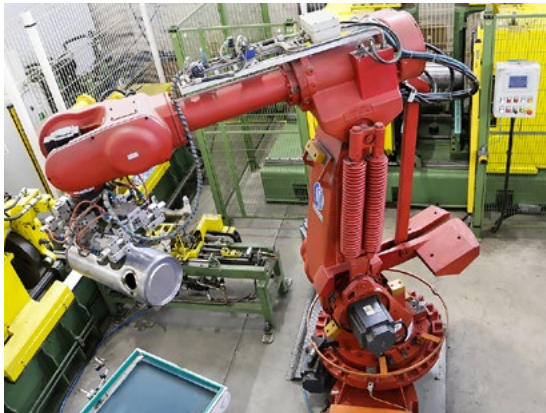
EXHAUST DIVISION

R&D CENTRE

The **EXHAUST SYSTEMS COR-TUBI Business Unit** (BU) is completely verticalised, from the production of stripped metal sheets and steel pipes to exhaust systems fully assembled.

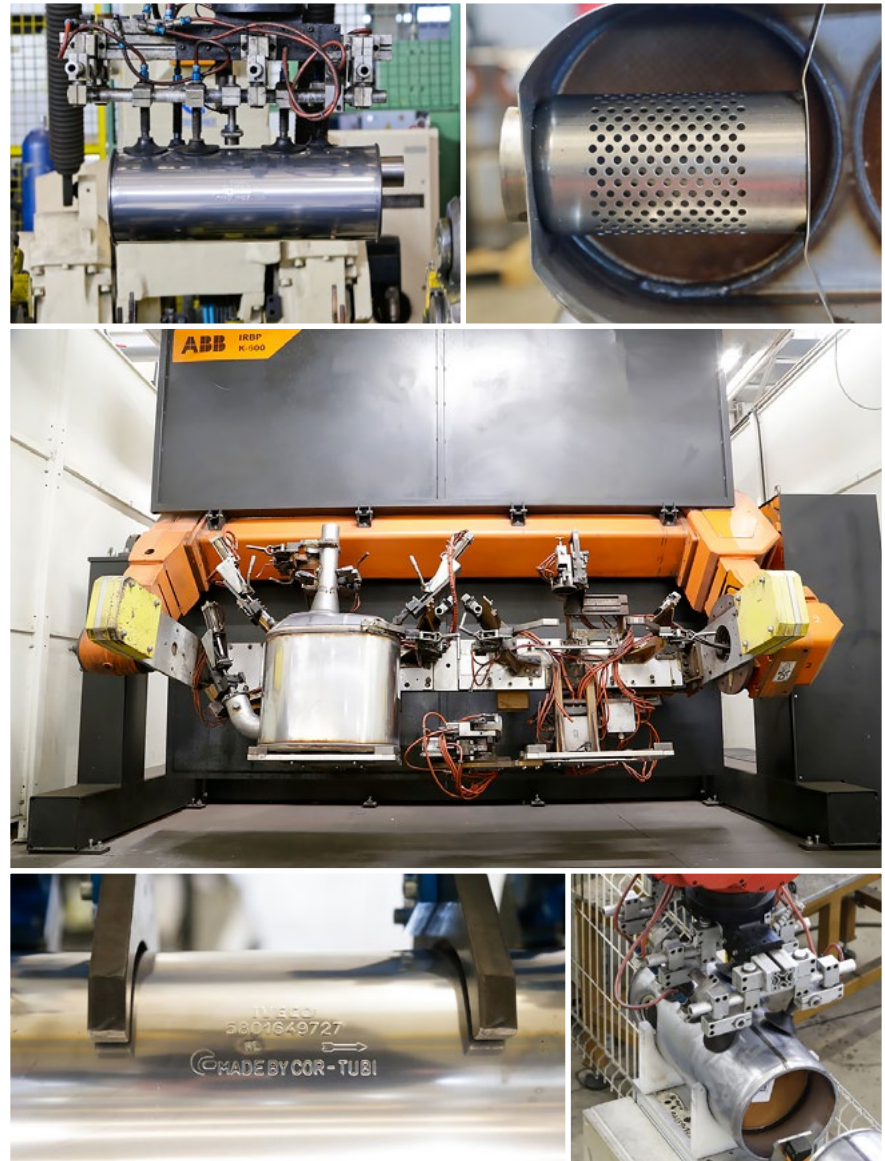
There are departments specialized in:

- pipe manufacturing
- assembly of internal components
- automatic machines and dimensional inspection of 100%
- manufacturing of complete internal groups



Technologies

- BENDING and PIPES DEFORMATION
- Complete line of CANNING for SUBSTRATES
- ROBOTISED ASSEMBLY
- MIG and TIG WELDING
- SPINNING
- MUFFLERS CLINCHING
- CALENDERING



N°10 LINES DEDICATED TO ASSEMBLY

- N°50 Robots
- N°20 Leakage Test Machine
- Spinning process machine



N°5 CANNING PROCESS LINES

- N°1 vertical
- N°4 horizontal up to 14''

N°10 PIPE BENDING

- \varnothing da 40 a 150





Truck Products



Agricultural Products



Construction Equipment Products



Passenger Car Products

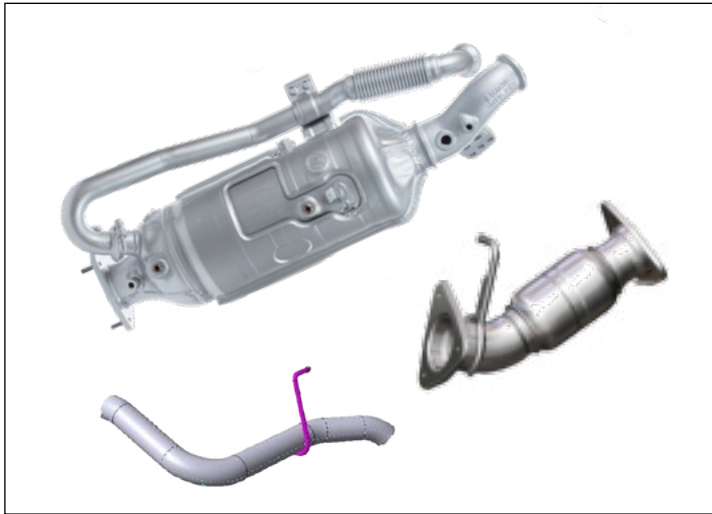


Diesel Engines





IVECO DAILY



VOLVO TRUCK





IVECO EUROCARGO
EURO 6





TRACTOR APL



TRACTORS
APH/CCM





TRACTORS
TIER4A & FINAL



COMBINES
TIER4A & FINAL





WHEEL LOADER TIER4A & FINAL



CRAWLER ESCAVATOR TIER4A & FINAL



GRADER TIER4A & FINAL



DOZER TIER 4A & FINAL

ESCAVATOR - GARDEN
WHEEL LOADER - DOZER





IVECO BUS



VOLVO BUSES
7700 EURO V





IVECO EURO CARGO
EURO VI







In 2017, due to a large increase of prototypes and prebuild request, Cor-Tubi has **extended its Prototype Department** and **recruited new resources**. The new surface increased of **500 m²**.



HEADQUARTER - CORNAGLIA of VALFENERA D'ASTI

Via San Michele, 33
14017 Valfenera d'Asti (AT)



Plant: CORNAGLIA EXHAUST Cor-Tubi Sud

Via Strada Statale 154 Km 6
66041 Atessa (CH) - Italia



Plant: NGCOR

Alcebiades da Cruz, n° 195 – Bloco: 02
São José dos Pinhais - Brazil



Plant: CORNAGLIA EXHAUST-JBM Cor-Tubi

Plot No. 268 Sector-24
Faridabad - HR 121005 India



Plant: COR-TUBI ROMANIA

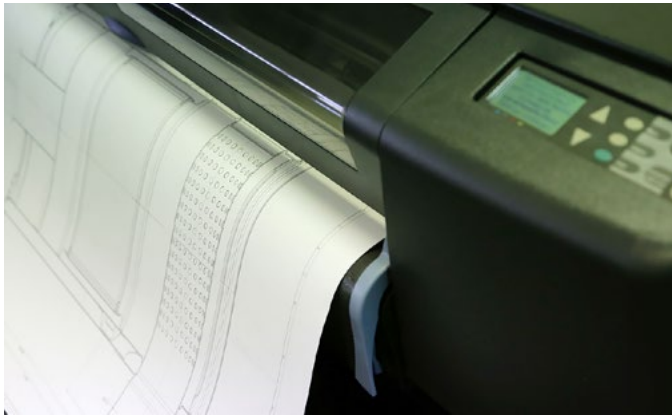
Titesti, Sat Valea Stanii, nr 277-A
117754, Arges - Romania

A light blue, low-poly world map serves as the background for the slide, with a subtle gradient and a bright spot over Europe.

BUSINESS UNIT

EXHAUST DIVISION
R&D CENTRE

The **RESEARCH & DEVELOPMENT CENTRE**, recognized by the Ministry of Education, University and Research is a modern structure that extends over an area of 5,000 square meters in Brassicarda, near Villanova d'Asti. About 50 highly specialized people work there, employed in research and development, prototyping and experimental verification.



Project management

Cornaglia's product development process is ISO-TS certified and includes:

- *analysis of customer needs*
- *system design and preliminary verification with the aid of CAE (Computer-Aided Engineering) tools*
- *in-House prototypes manufacturing*
- *system validation through engine and laboratory testing*

The entire process is managed by APQP tool to assure it meets the requirements of demanding automotive customers.



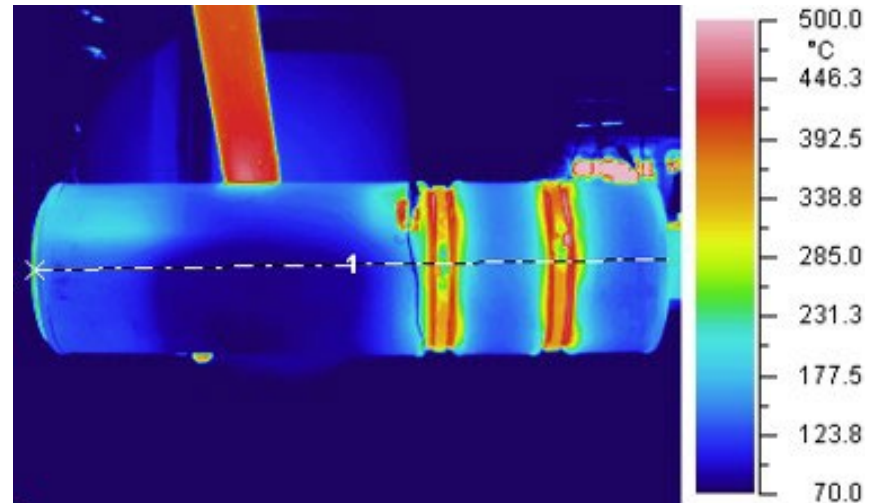
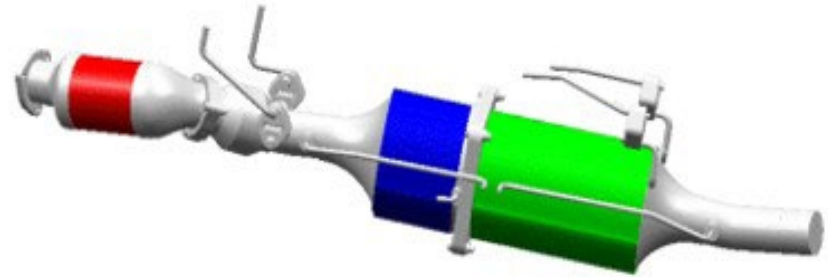
Engineering

Cornaglia designs and develops complete systems and components for passenger cars, light commercial vehicle, medium and heavy duty trucks, buses as well as agriculture and construction machinery.

The following CAD systems are used:

- CATIA V5 R24
- NX 9,03

Design for manufacturing is assured by simultaneous engineering of production processes.



Hybrid cars: study of refrigeration of battery pack containers

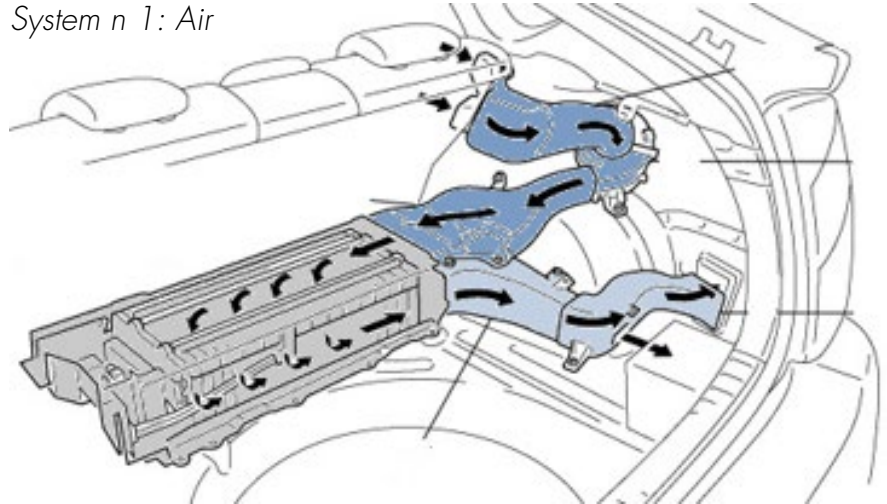
On Hybrid cars the batteries must be used in a certain temperature range.

The innovation center is developing new alternatives to the currently used cooling systems

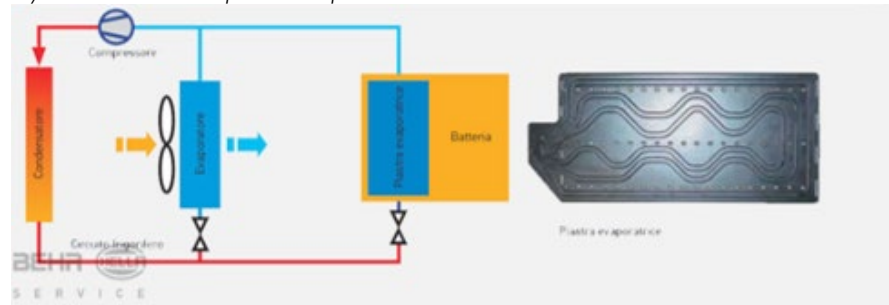
Current systems

- System n 1: Air is drawn in from the vehicle's airconditioned cabin and used to cool the battery.
- System n 2: A special evaporator plate, included in the battery cell, is connected to the vehicle's air conditioning system.
- System n 3: A cooling plate mounted in the battery pack is traversed by the cooling liquid consisting of water and glycol (green circuit).

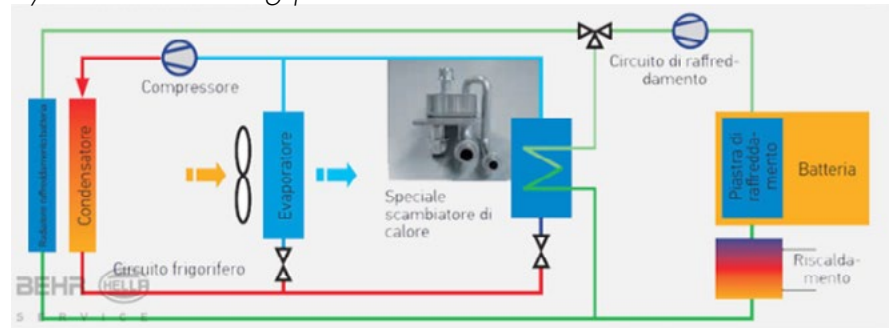
System n 1: Air



System n 2: Evaporator plate



System n 3: Cooling plate



Prototypes

Cornaglia's prototype shop is located inside our R&D Centre and is equipped with all the basic tooling and machines that are needed to support first protos manufacturing.

A metrological room is used to check parts are dimensionally conform to the drawing before shipping.

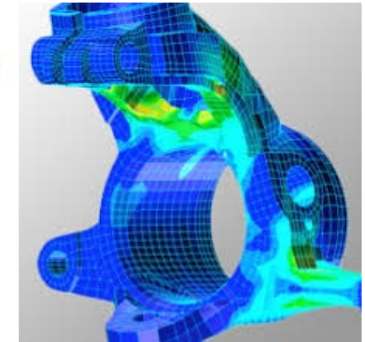
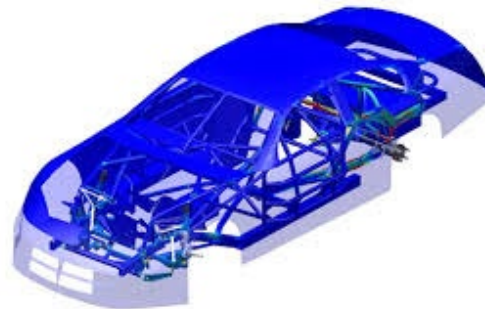
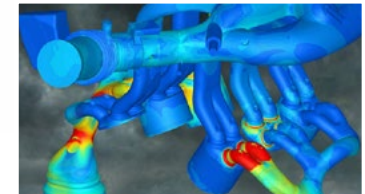
Virtual simulation

Cornaglia's product development process is highly accelerated by using Computer-Aided Engineering tools in the early development phase.

Many different layouts and designs can be evaluated in the concept phase and checked by means of simulation, even before the first prototype is built.

The following state-of-the art simulation codes are used:

- Gamma Technologies gt-potenza
- ANSYS Fluent
- CD-adapco StarCD
- MSC Nastran
- Abaqus



3D Printer

Stratasys Fortus 900M

Technology

FDM (overlapping layers from bottom to top by heating and extruding the thermoplastic filament)

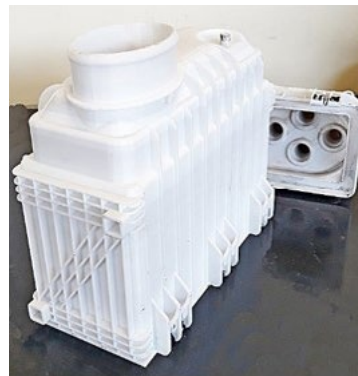
Tank dimensions

914.4 x 609.6 x 914.4 mm

Materials employable

- ASA (simile ABS)
- Nylon 12
- Policarbonato
- ULTEM1010
- ULTEM9085

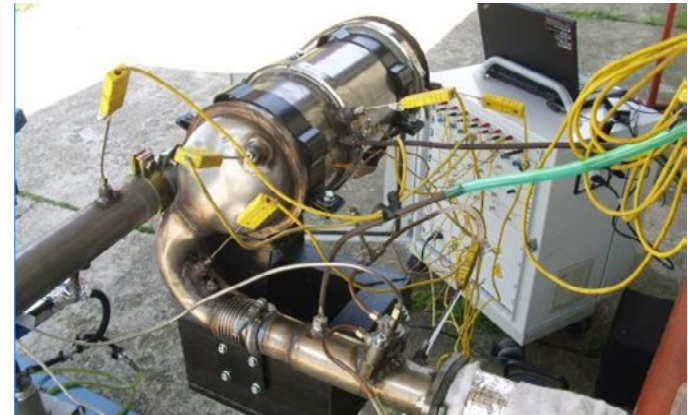
Example of prototype made of Polycarbonate (Air filter body for off-road application)



Cornaglia R&D Centre is equipped with a complete set of testing rooms, benches and instruments to fully support prototypes physical validation:

Testing

- flow test benches
- engine test benches
- emissions analyzers
- semi-anechoic chamber with roller bench
- acoustic chamber
- electrodynamic shaker
- fatigue bench
- climatic chambers
- salt spray cell
- pressure test bench
- tanks test bench
- oven chamber
- leakage test unit
- high temperature oven
- dynamometer



Innovation

Cornaglia heavily invests on innovation as a vital part of the advanced process development, to assure our solutions meet and anticipate customers needs. Examples of Cornaglia's innovations are:

- static urea mixer for exhaust aftertreatment SCR system
- urea sender unit with integrated quality sensor

Partnership

Cornaglia cooperates with the main Italian and European technical universities and research institutes. Consolidated partnerships with selected suppliers allows us to access the latest product innovation and solutions even before they reach the market.



POLITECNICO
DI TORINO

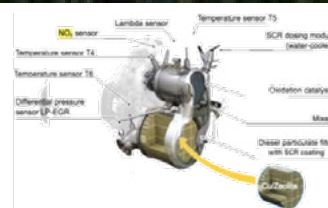


UNIVERSITÀ
DEGLI STUDI
DI PERUGIA

Partnership with the Politecnico of Turin

The current framework agreement, signed on 27 February 2013, is divided into:

- Thesis support, internships / internships and doctorates also targeted for recruitment: since 2013 8 engineers have been hired at the R&D staff
- Partnership contracts for research projects
- Participation of Cornaglia as Industrial Partner of the Politecnico to calls for funded research projects
- Cornaglia is present with its own Office within the Politecnico Campus



Filtri ai carboni attivi

I filtri abbinati combinati con carboni attivi hanno le stesse caratteristiche e funzionalità dei filtri particolari ma in più sono dotati di uno strato di carboni attivi in grado di ridurre cattivi odori e gas pericolosi per la salute del conducente e dei passeggeri.

Riduzione della CO₂ a gas di sintesi (CO₂Syngas)





HEADQUARTER - CORNAGLIA of BRASSICARDA

Borgo Brassicarda, 18
14019 Brassicarda (AT)

since 1916
passion, determination, innovation from Italy to the world



The CORNAGLIA company, with over 100 years of history, has always been committed to reducing the environmental impacts associated with its activities and the risks to the health and safety of its workers.

Environmental and safety performance

- Installation of a photovoltaic system on the roofs of the plants
- Replacement in all Group plants of old burners with “LOW NOX” heat generators with high efficiency and low emissions of Nitrogen Oxides
- Treatment of industrial waste water with water purification plant
- Replacing the old lighting system with LED lighting to reduce consumption and improve visibility in the departments



Officine Metallurgiche Cornaglia S.p.A.

Strada Mirafiori, 31
10092 Beinasco (TO)

Tel. 011/3491311
Fax 011/3491398

www.cornaglia.com